

# (12) UK Patent Application (19) GB (11) 2 063 735 A

(21) Application No 7931121  
(22) Date of filing  
7 Sep 1979

(43) Application published  
10 Jun 1981

(51) INT CL<sup>3</sup> B21H 8/02

(52) Domestic classification  
B3E 10E3 14G 14J 1H4  
1Y 5G 5Y NA  
B3M 17A1 17X 19B 3C  
9Q RD

(56) Documents cited  
GB 1359993  
GB 1009057

(58) Field of search  
B3E  
B3M

(71) Applicant  
Sections & Profiles (H &  
E) Limited  
Downing Street  
Smethwick  
Warley  
West Midlands

(72) Inventor  
Stephen Thomas  
Moseley

(74) Agents  
Forrester Ketley & Co  
Rutland House  
148 Edmund Street  
Birmingham B3 2LD

(54) Method of forming projec-  
tions on sheet metal

(57) Projections 19 are formed on  
sheet metal by rolling between two  
rolls having respective peripheral  
formations, each of which includes,  
as viewed along the axes of the  
rolls, two involute curves 14, 15.

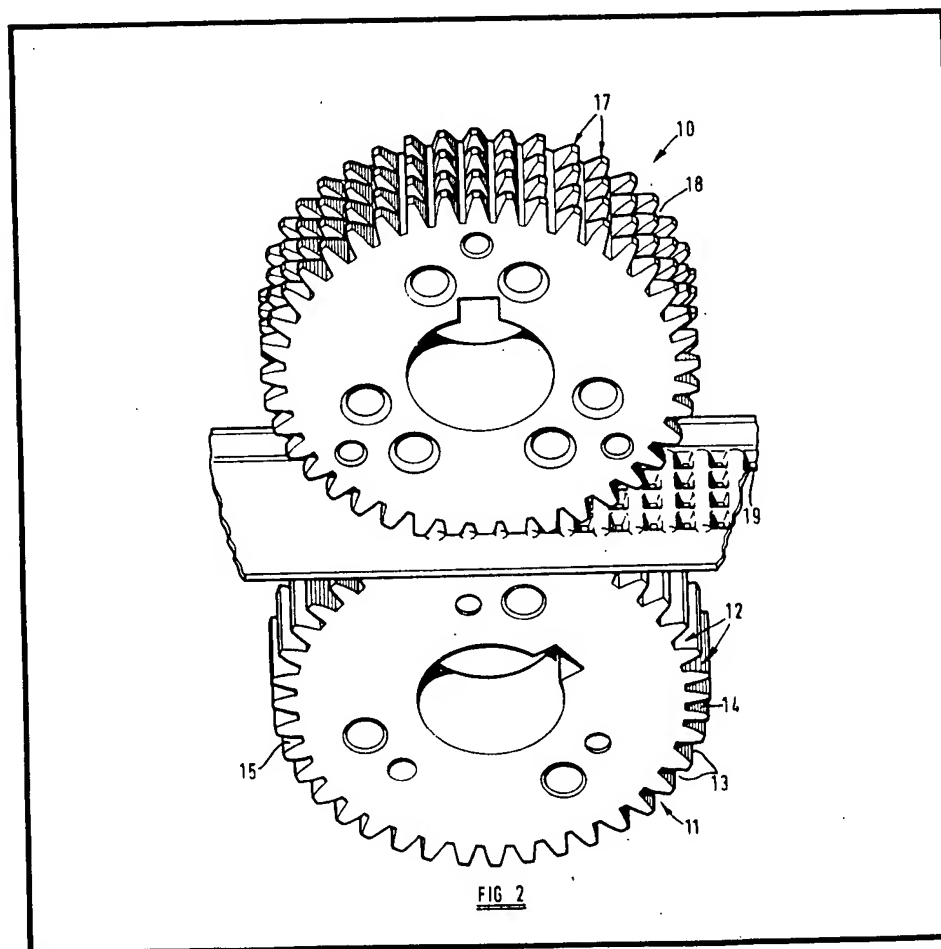


FIG 2

GB 2063735 A